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RBW1805G01431-3G
Job Sheet 188746



Part No: RBW1805G01431-3G

Job Qty: 1 pcs

Part Name: AW139 Tool, Mast Vibration Absorber Remove/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 1/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW1805G01431-3G REV 0 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/22/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	1/22/19		0.00	0.00	QC 5 - 10		9-29 30 DAS 19/01/22
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	1/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MCC
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	1 pcs	1/22/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-88

GA

Part Op 100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into
 Descriptions: Pelican# 1550NF 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW1805G01431-3G-11 to RBW1805G01431-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG.
 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550NF	Case	1 Ea (1 ea)	100-Small Fab - 1	
RBW1805G01431-3G-7	Bottom Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab - 1	
RBW1805G01431-3G-9	Top Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab - 1	
RBW1805G01531-3G	Mast Vibration Absorber Lifting Tool	1 pcs (1 ea)	100-Small Fab - 1	5137927
RBW1805G01631-3G	Mast Vibration Absorber Installation Tool	1 Ea (1 ea)	100-Small Fab - 1	
RBW1805G01731-3G	Mast Vibration Absorber Removal Tool	1 pcs (1 ea)	100-Small Fab - 1	5140742
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 1	5113449
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab - 1	3021040
RBW1805G01431-3G-11	Placard	1 pcs (1 ea)	100-Small Fab - 1	

D/R
141E
N/R
N/R

N/R
N/R
N/R

DART
AEROSPACE

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Container No: S146371



Part: RBW1805G01431-3G

Job No: 188746

Serial No/Batch: S146371

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 01/22/19

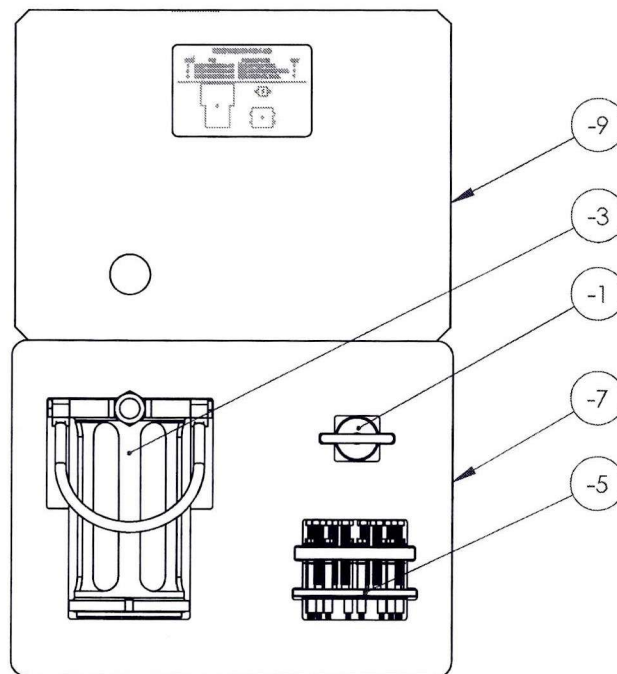
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	97524A032	4	474	0
	APP-1550NF	1	2	0
	RB41011	1	492	0
	RBW1805G01431-3G-11	1	5	0
	RBW1805G01431-3G-7	1	3	0
	RBW1805G01431-3G-9	1	3	0
	RBW1805G01531-3G	1	4	0
	RBW1805G01631-3G	1	0	0
	RBW1805G01731-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	Part #	Defau II/QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	MVA LIFTING TOOL		RBW1805G01531-3G	1
			-3	1	MVA INSTALLATION TOOL		RBW1805G01631-3G	1
			-5	1	MVA REMOVAL TOOL		RBW1805G01731-3G	1
			-7	1	BOTTOM TOOL CUSHION	Y20, BLACK	5.89 X 14.54 X 18.99	2
			-9	1	TOP TOOL CUSHION	Y20, BLACK	1.79 X 14.34 X 18.75	3
			-11	1	PLACARD	PLASTIC	1/16 X 4-1/8 X 6-1/8	4
		B/O	-13	1	CASE	PLASTIC	PELICAN #1550NF	N/S
		B/O	15	1	RED BARN PLACARD	ALUMINUM	RB41009	N/S
		B/O	-17	4	#2 DRIVE SCREW	COATED STEEL	1/8 MCMMASTER-CARR #90081A074	N/S

 RED BARN MACHINE	
TITLE TOOL KIT, MAST VIBRATION ABSORBER REM/INST	
DWG NO. RBW1805G01431-3G	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: SMITH APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:8	DATE 6/20/2013
SHEET 1 OF 4	